



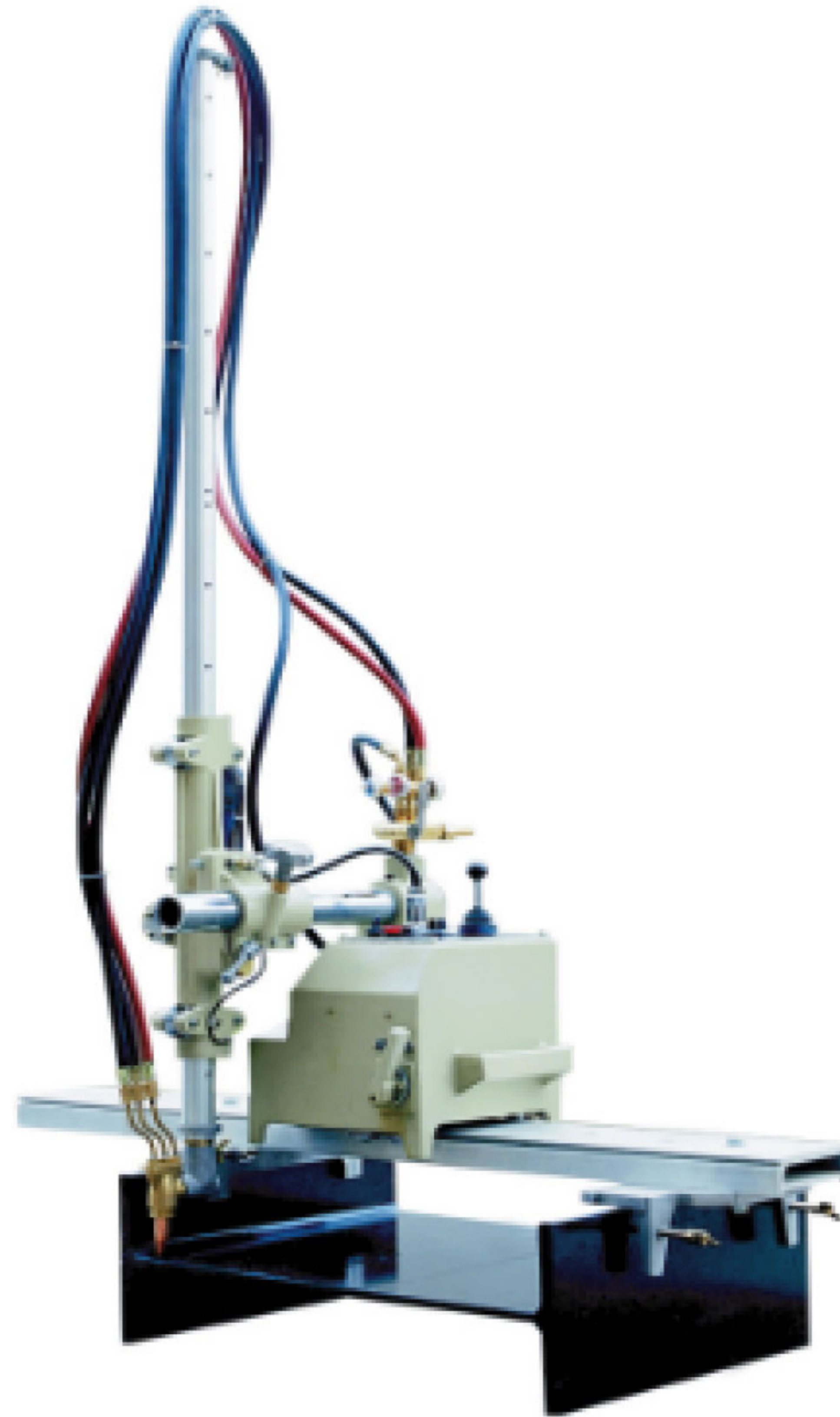
VICTORY ENGINEERING & TRADING CO

ROC No. 53349628D GST: M90371337N

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Tel: +65 9325 4448/+65 9005 3844

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Specifications	
MODEL	CG1-2A
Input Voltage (V)	AC220 ± 10%
Speed Control	SCR
Cutting Speed (mm/min)	50-750
Cutting Thickness (mm/min)	5-50
Bevel Angle (°)	0-30 (wing plate; web plate)
Maximum fly past of web plate cutting (mm)	1600
Maximum fly past of wing plate cutting (mm)	800
Maximum angle of wing plate slanting cutting (°)	30 (maximum height of slanting cutting 690mm)
Maximum angle of web plate slanting cutting (mm)	35 (maximum length of slanting cutting 1300mm)
Tip	G02 (Acetylene), G03 (Propane)
Machine Body Dimension (mm)	400 x 340 x 440
Machine Track Dimension (mm)	270 x 220 x 2200
Motor	1) web plate motor 110V 50HZ 30W Rotational speed,3600 rpm 2) wing plate motor 110V 50HZ 40W Rotational speed,2200 rpm
Machine Weight (Kg)	21.5
Accessories Weight (Kg)	15.5



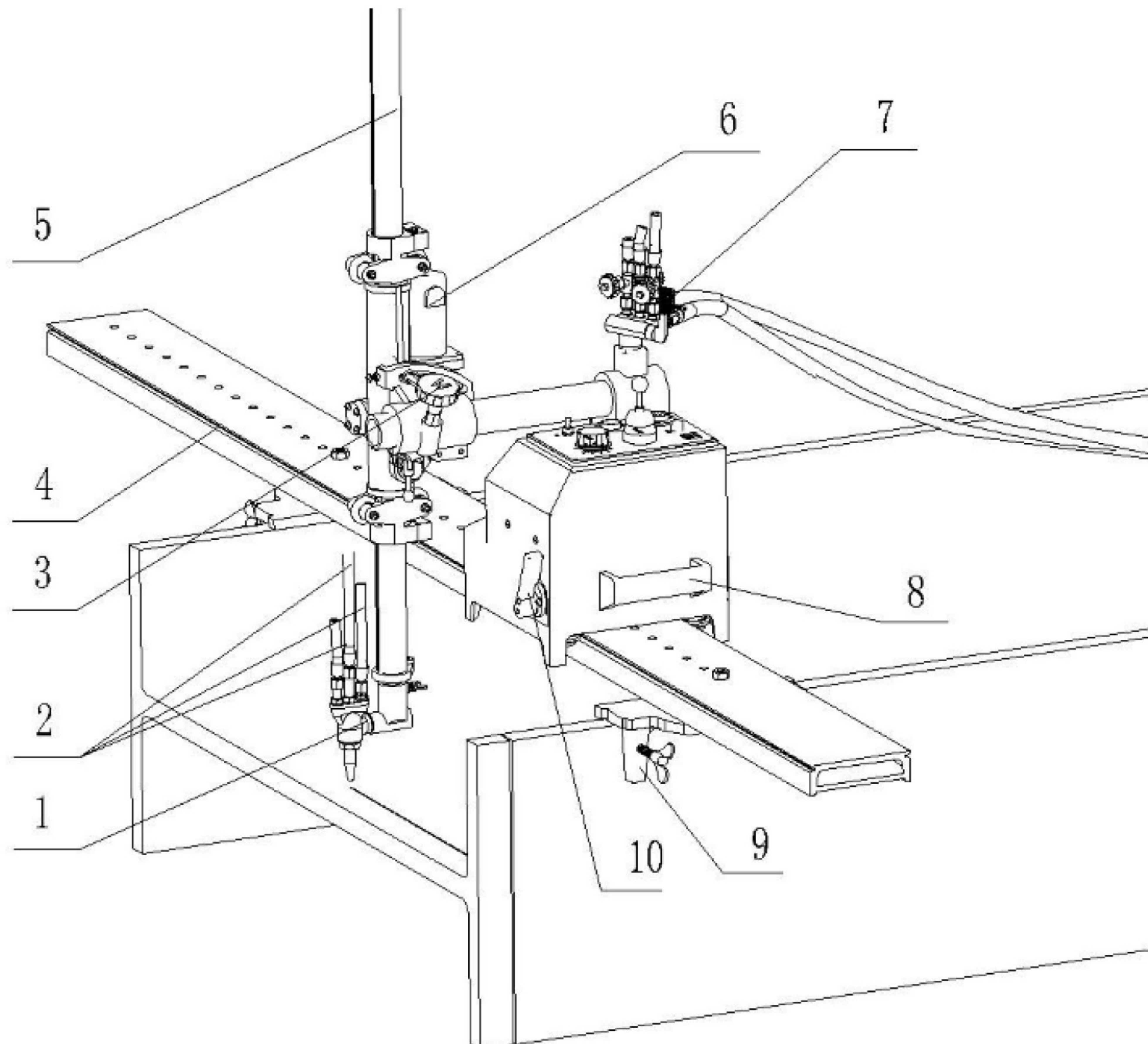
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1. Torch
2. Gas hose: connected between torch and gas distributor to deliver gas,
3. Adjusting pilot wheel for transverse: It is to control torch transverse movement.
4. Track
5. Vertical moving bar
6. Reduce speed motor of web plate cutting equipment
7. Quick distributor: Flame is adjusted only once and not adjusted again.
8. Handle: It is to move machine
9. Track pressure plate: Locate machine on the H structural section
10. Clutch knob: Pulling knob on the left side is off, pulling knob on the right side is on.